

TH-57A, & OH-58A MAD 12-10-68 J. STROUD TOOL USAGE BLOCK COLUMN V 3 V6 V 7 V8 PARA REMARKS TOOL NO. OPER P/N & NAME OPER PIN & NAME ON ASSY NO INSTALL REMOVE 206-040-414 NUT INTO 206-040-412 206-040-400 206 SERIES T101512 INSTALL 206-040-415 REMOVE NUT INTO 206-040-412 206-040-400 206 SERIES T101512 206-040-425 206-040-400 INSTALL 206-040-414 'INTO FROM 206 SERIES TIOISIZ REMOVE 206-040-425 206-040-400 INSTALL 206-040-415 REMOVE NUT INTO 206 SERIES TIOISIZ FROM CASE

FILE COPY

REVISIONS

DATE APPROVED

1-17-67 L. WOOD

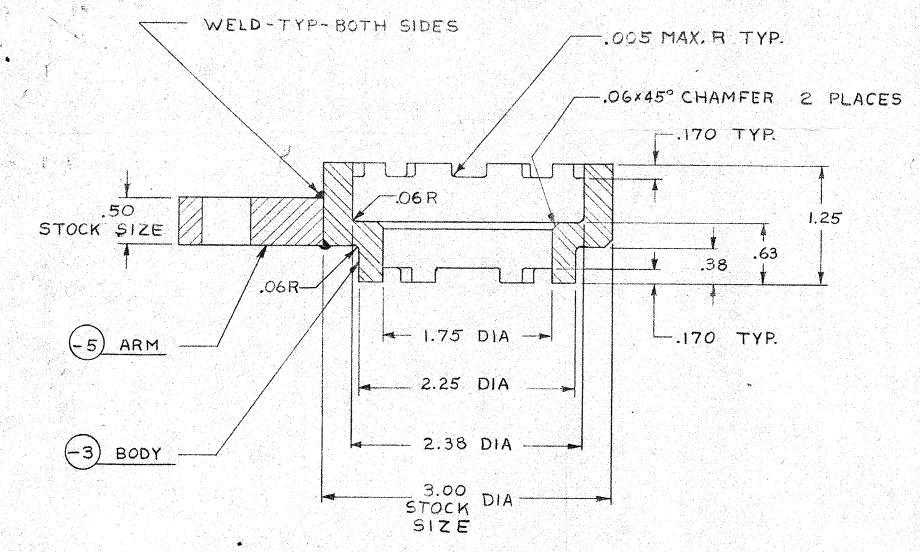
DESCRIPTION

CHG. FROM TEST TO PROD. DWG.

B SEE E.O. 206 EA-2110, ADDED 2064-1,

REF. TEST E.O. 206 CA 370.

1) SEE E.O. 206 CA 974 P



SECTION A - A

- 3. ANGULAR RELATIONSHIP OF TANGS TO ARM IS UNIMPORTANT.
- 2. MARK PER BPS FW 4050.
- I. BREAK EDGES .015 R OR .015 x45° CHAMFER EXCEPT AS NOTED.

 NOTES:

T101512

SHEET I OF I

1 T101512-5 ARM 2 x 2 /2 x 2.5 4140 STL. COML. 1 T101512 3 BODY 3"DIA x 1.50 4140 STL. COML. T10/512 WRENCH 160-180 FE CB 2 MATERIAL SPEC. TENSILE 1 (1) 11 (2) (1) 111 (2) (1) 1000 PSI MAT. CHEM FILM DEGANIC FINISH OR COND FINISH CODE 299-099 031 PART OR NOMENCLATURE STOCK SIZE MATERIAL IDENTIFYING NO. OR DESCRIPTION

				LIST OF MATERIAL OR PARTS LIST	EWA 206 CA 4.3 W.O. 2301	SH CODE 299-0994031
				DRAFTSMAN L. WOOD 6-27-66	A BELL	POST OFFICE BOX 482
			HEAT BPS FW 4/40	DESIGNER	HELICOPTER COMPANY	FORT WORTH 1, TEXAS
			FINISH 204-947-002	CHECKER H. MARTIN 8-30-66	A DIVISION OF BELL AEROSPACE CORPORATION	A TEXTRON COMPANY
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	STRESS E. WALKER 1-24-67		
			TOLERANCES ON	WEIGHTS		
	206-040-400	OH-58A	XXX + 010	GROUP ENG. 4/1 Conton 9/2/66	90° GEAR BOX	
	206-040-400	TH-57A	XX ± .i ± ½°~	DER		
	206-040-400	206A-I	MACHINED SURFACES	PROJECT	CODE IDENT NO. DWG. DWG. NO.	
	206-040-400	SOFA	125	Day 8 Hay In 9/m/cm	SIZE	ງ
DASH	NEXT ASSY.	USED ON	EXCEPT AS NOTED	CUSTOMER	97499 D 110151	
NO.	APPLICATION		(PER MIL STD 10)	13 may 9-9-66"	SCALE I/ CONTRACT	SHEET - L OF L

D9/28/66

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